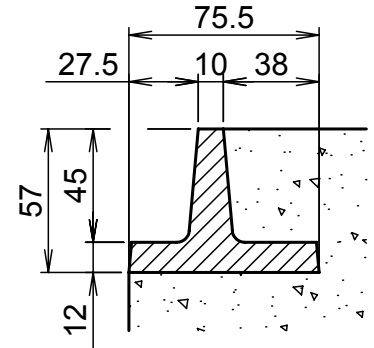
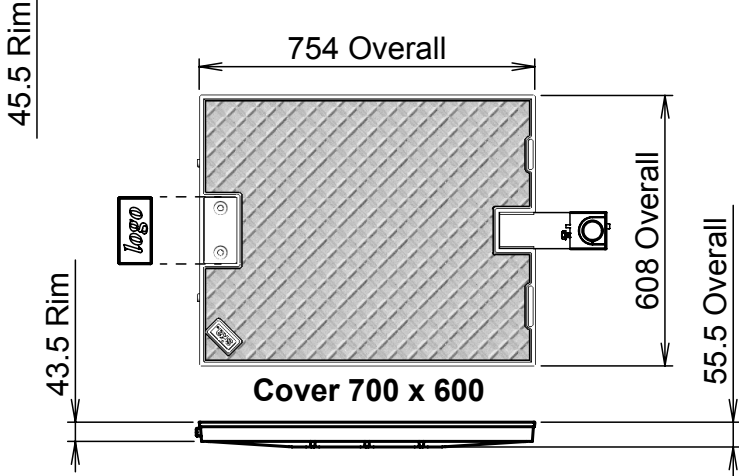
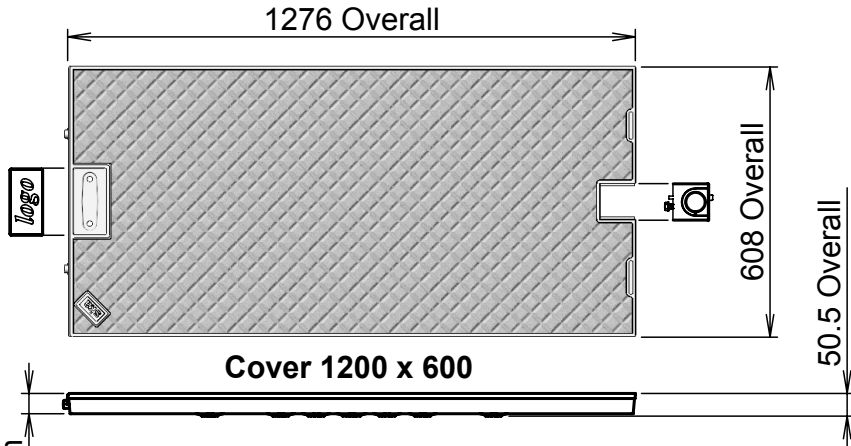


Frame Assembly



**Section A-A
 Typ Frame**